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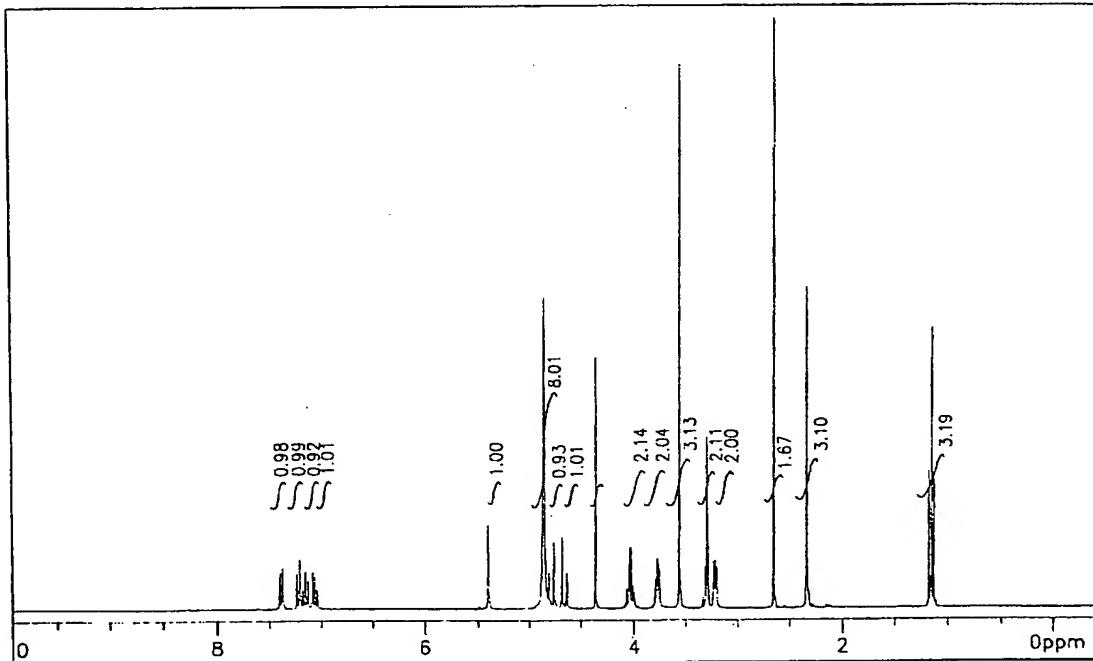
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## (54) Title: PROCESSES FOR THE PREPARATION OF S-(-)-AMLODIPINE



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(57) Abstract: The present invention provides a process for the preparation of S-(-)-amlodipine from (R,S)-amlodipine in industrial-scale using L-(-)-tartaric acid, which is much cheaper than D-(-)-tartaric acid.